

Date: Tuesday, 10/3/2006 3:47:35 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LUG			
Job Number	: 28857A		Part Number	: D2657			
Estimate Number	: 10338		Drawing Number	: D2657 REV A			
P.O. Number	: N/A		Project Number	: N/A			
This Issue	: 10/3/2006	S.O. No.	<i>N/A</i>		Drawing Revision	: /A	
Prsht Rev.	: NC		Material	: N/A			
First Issue	: N/A		Due Date	: 10/28/2006			
Previous Run	: 28254A		Qty:	30		Um:	Each
Written By	:		<i>JL 06 10 03</i>				
Checked & Approved By	:		<i>JL 06 10 03</i>				
Comment	: Est Rev: A		New Issue	05-11-07	JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M1010B0750X02500	ASTM A21 Steel .75"x2.5" 
	Comment: Qty.: 0.1925 f(s)/Unit Total : 5.7740 f(s) Material: ASTM A36 steel bar 2.50" x 0.75" thick (M1010-B0.750 x 02.500) Batch <u>M101026</u>	 <u>JKL 06/10/16</u> 30
2.0	BAND SAW	BAND SAW 
	Comment: BAND SAW Cut blanks: 2.200" long	 <u>JKL 06/10/16</u> 30
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1 
	Comment: HAAS CNC VERTICAL MACHINING #1 1-Machine per folio FA040 and Dwg D2657 2-Deburr	 <u>J.F./JKL 06/10/16</u> 30
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	 <u>J.F./JKL 06/10/16</u> 30
5.0	QC8	SECOND CHECK 
	Comment: SECOND CHECK	 <u>SD 06.10.17</u> 30

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/10/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

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6.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST55

LB Oct 10/17

(30)

7.0	QC21	FINAL INSPECTION/W/O RELEASE
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(30)

Comment: FINAL INSPECTION/W/O RELEASE

FP Oct 10/18

Job Completion



U Oct 10/18

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	28857A
Description: Lug	Part Number:	D2657
Inspection Dwg: D2657	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>JNL</u>	Audited by:	<u>JL</u>	Prototype Approval:	N/A
Date:	06/10/16	Date:	06/10/16	Date:	N/A

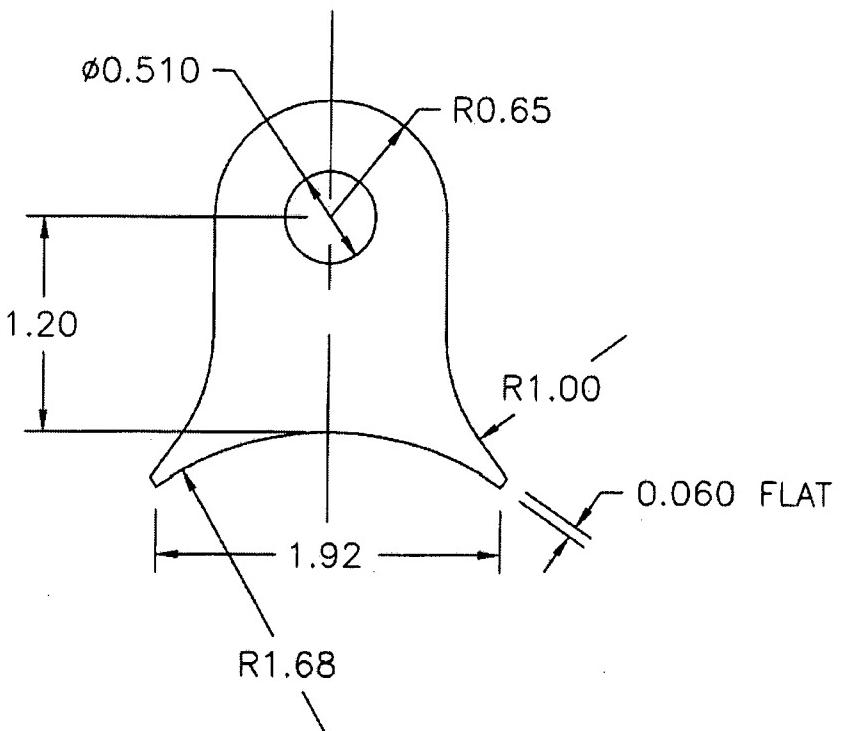
Rev	Date	Change	Revised by	Approved
A	03.12.23	New Issue	KJ/RF <i>[Signature]</i>	JF

DART

© COPY
DART

DESIGN <i>DJS</i>	DRAWN BY <i>DJS</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D2657
DATE 97.11.03	TITLE LUG	REV. A SHEET 1 OF 1
A	97.11.03	SCALE 1:1 NEW ISSUE

RELEASED
97/11/07 DS



BREAK ALL SHARP CORNERS ~~0.010 TO 0.020~~
MATERIAL: ASTM A36 STEEL 0.375 THICK
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
PART IS SYMMETRIC ABOUT CENTER-LINE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *28857A*